

Certificate

TÜVNORD/15085/CL1/468/22/2

Report no. / Manufacturer no. / Validity notice: 8122479289 / TN5142 / 2026-04-14 - 2029-02-09

Welding of railway vehicles and components according to EN 15085-2:2020+A2:2025

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

Millenium Site Services (UK) Limited
Haydock Park Road, Osmaston Industrial Estate
DE24 8HT Derby
United Kingdom

fulfills the requirements of the TNS-EN15085 certification scheme
for the scope

EN 15085-2 classification level CL1
in the type of activity P, M, S

in the range indicated in the annex.

Lead auditor:
Dipl.-Ing. (FH) ROHARDT

Hamburg, 2026-04-14



certification body, Dipl.-Ing. HOFFMANN

TÜV NORD Systems GmbH & Co. KG
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Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22 23.1	t = 1.5 - 22 mm t = 1.5 - 32 mm	FW, BW FW, BW
135	1.1, 1.2, 2.2, 8.1	t ≥ 1 mm	FW, BW
141	22, 23.1, 8.1	t = 1 - 30 mm	FW
783	1.2, 22, 23.1, 8.1	-	-

Area of Application:

- New build of components for railway vehicles
- Repair of components for railway vehicles
- Purchase and supply of welded components

Responsible welding coordinator(s):

Eugene Mathers, Level A (IWE) [external]

born: 1942-04-27

1st deputy(ies) of the responsible welding coordinator(s):

Mark Stuart, Level B

born: 1986-08-29

Others deputies:

Michael Andrew Hurt, Level B

born: 1964-10-10

Remarks: