

# C E R T I F I C A T E

Welding of railway vehicles and  
components according to EN 15085-2

TÜVNORD/15085/CL1/468/22/1

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

**Millenium Site Services (UK) Limited**  
**Haydock Park Road, Osmaston Industrial Estate**  
**DE24 8HT Derby**  
**United Kingdom**

meets the requirements of the TNS-EN15085 certification scheme for the scope specified.  
The scope of application can be found on the following page.

**EN 15085-2 classification level CL1**  
**in the type of activity P, M**

validity: 2023-02-09 until 2026-02-09

date of issue: 2023-02-07  
File number: 8121112038  
Customer number: TN5142

Lead auditor: Dipl.-Ing. (FH) ROHARDT

\_\_\_\_\_  
Dipl.-Ing. HOFFMANN  
certification body



# Scope of the certificate

TÜVNORD/15085/CL1/468/22/1

## Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22 23.1	t = 1.5 - 22 mm t = 1.5 - 32 mm	FW, BW FW, BW
135	1.1, 1.2, 2.2, 8.1	t = 1 - 4 mm	FW, BW
141	22, 8.1	t = 1 - 4 mm	FW

## Area of Application:

- New build of components for railway vehicles
- Repair of components for railway vehicles

## Responsible welding coordinator(s):

Neil Millwood, Level A (EWE) [external]

born: 1966-07-25

## 1st deputy(ies) of the responsible welding coordinator(s):

Mark Stuart, Level C

born: 1986-08-29

## Others deputies:

Mike Clarke, Level C

born: 1985-11-02

## Remarks:

## General provisions:

The General Terms and Conditions of the TÜV NORD Systems GmbH & Co. KG apply in the currently valid version. To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD Group master certificate is necessary: <https://www.tuev-nord.de/en/customer-login/digital-signature/>

